ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

MPP

Date:	14.03.24	Job No.:	ENG5105	ADR Yes/No:	N	ADR Date:	ECN #: 14- 535
Product No.:	D206-817			Created By:	AJS	Approved By:	
Product Name:	Screw-In Windhield Kit			Checked By:			

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	Y	NF	
Production Manager / Coord.	Y	LL/MF	
Purchasing Coord.	N	CL	
Production Engineering Coord.	Y	DD/JLM	
Production Engineering Coord.	N	DL	
Customer Order Processing	N	RM/CC	

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
DQA / QA Coord.	Y	PS	
QC Coordinator	Y	ED	
Customer Support	Y	SW/LM	
Customer Technical Support	Y	MB/HS	
Marketing Manager	Y	KO	
Sales Support Manager	Y	NM	

Reason for Change:

Documents Affected:

Release D4541 Rev. E, D4542 Rev. E, D4594 Rev B and DSI 9687 Rev. A

IF APPLICABLE: NCR: _____ **PAR:** 14-330 **CAR:** _____

PAPERWORK UPDATE [X] **PARTS MUST COMPLY** [X] **PREVIOUS PARTS SATISFACTORY** [ ]

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings/Item ID's Under Review (URF)	N			
5	Update Master Document List (MDL)	Y	AJS	Revision G	14.03.26 AJS
6	Update Document Record (DR)	N			
7	Update Product Compatability Matrix	N			
8	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move / Update Electronic Files / Design Journal	Y	KJ		14.03.26
11	Update Product Specification Files (Bluefiles)	Y	KJ		14.03.26
12	Update Approved/Preliminary Dwg PDF Files	Y	KJ		14.03.26
13	Update Product Development Summary (STC applications)	N			
14	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
15	Create/Update Parts / STC Database	N			
16	Update / Verify Airworthiness Release Certificate Database	N			
17	Create / Update Change Record Form / Item Card Database	Y	KJ	SEE BELOW	14.03.26
18	Create / Update Packaging Process Plan (PPP)	Y	KJ		14.03.26
19	Red Decals required on Packaging Process Plan (PPP)?	N			
20	Update Controlled Supplier Documents (Qpulse) Database	N			
21	Update Grey Project Binder / Electronic Project Folder	Y	KJ		14.03.26
22	Update D-Part / M-Drawing / DSI / DEO Master Binders	Y	KJ		14.03.26
23	Manufacturing Licensing Agreement Update	N			
24					

Description / Action:

D206-817-011 NOW AT CHG 005

Scrap 115300; 115301; 115302

w/o 115305 - 4x D206-817-011 stk

w/o 112306 - 2x D206-817-011 rework wip

If the following parts are in stock at earlier revisions scrap: D4541-1,-2,-5,-6, -7, -8 No stk No stk

D4542-1, -2, -5 115351; 115352

D4545-041/-042 115303

D4594-1 115296; 115297

115304

W 14.03.26

ECN Verified & Complete: _____ Date: _____

H:\Forms\Engineering\approved online eng\ECNrevY.xls

Item ID: D206-817-011

ECN 14-535

Status	Item ID	Rev	Name	Start Date	Quantity	UOM	Op	Daute	Seq	Scrap %	Lap	Quan	Commente	Ind	NEC	ICS	Sortime	Offset	an	Type	1	Per	Orch	to	Vore	Cate	Last Mod	Date
	AN525-10R7		SCREW	2/14/12	95....	Ea		110		0 %	0.0000						21	0	MRP								4/23/...	2/14...
	D4541-1 ✓		Bracket	3/24/14	1.0...	Ea		110		0 %	0.0000						0	0	MRP								3/24/...	3/24...
	D4541-2 ✓		Bracket	3/24/14	1.0...	Ea		110		0 %	0.0000						0	0	MRP								3/24/...	3/24...
	D4541-3 OK		Bracket	4/23/13	1.0...	Ea		110		0 %	0.0000						1	0	MRP								4/23/...	4/23...
	D4541-4 OK		Bracket, RH	4/23/13	1.0...	Ea		110		0 %	0.0000						2	0	MRP								4/23/...	4/23...
	D4541-5 - scrap old		Bracket, LH	5/09/12	1.0...	Ea		110		0 %	0.0000						3	0	MRP								4/23/...	5/09...
	D4541-6 scrap old		Bracket,RH	5/09/12	1.0...	Ea		110		0 %	0.0000						4	0	MRP								4/23/...	5/09...
	D4541-7 - scrap old		Bracket	4/23/13	1.0...	Ea		110		0 %	0.0000						5	0	MRP								4/23/...	4/23...
	D4541-8 - scrap old		Bracket	4/23/13	1.0...	Ea		110		0 %	0.0000						6	0	MRP								4/23/...	4/23...
	D4542-1 ✓		Retainer, Inner, LH	3/24/14	1.0...	Ea		110		0 %	0.0000						0	0	MRP								3/24/...	3/24...
	D4542-2 ✓		Retainer, Inner, RH	3/24/14	1.0...	Ea		110		0 %	0.0000						0	0	MRP								3/24/...	3/24...
	D4542-3		Retainer, Inner	4/23/13	2.0...	Ea		110		0 %	0.0000						7	0	MRP								4/23/...	4/23...
	D4542-5 scrap old		Retainer, Inner	5/09/12	2.0...	Ea		110		0 %	0.0000						8	0	MRP								4/23/...	5/09...
	D4542-7		Retainer, Inner	4/23/13	2.0...	Ea		110		0 %	0.0000						9	0	MRP								4/23/...	4/23...
	D4543-1		Retainer, LH Oute...	2/14/12	1.0...	Ea		110		0 %	0.0000						10	0	MRP								4/23/...	2/14...
	D4543-2		Retainer, Outer, RH	2/14/12	1.0...	Ea		110		0 %	0.0000						11	0	MRP								4/23/...	2/14...
	D4543-3		Retainer, Outer, LH	2/14/12	1.0...	Ea		110		0 %	0.0000						12	0	MRP								4/23/...	2/14...
	D4543-4		Retainer, RH Oute...	2/14/12	1.0...	Ea		110		0 %	0.0000						13	0	MRP								4/23/...	2/14...
	D4543-5		Retainer, Outer, LH	4/23/13	1.0...	Ea		110		0 %	0.0000						14	0	MRP								4/23/...	4/23...
	D4543-6		Retainer, Outer, RH	4/23/13	1.0...	Ea		110		0 %	0.0000						15	0	MRP								4/23/...	4/23...
	D4544-1		Retainer, Center	2/14/12	1.0...	Ea		110		0 %	0.0000						16	0	MRP								4/23/...	2/14...
	D4594-1 scrap old		Plate	2/14/12	1.0...	Ea		110		0 %	0.0000						19	0	MRP								4/23/...	2/14...
	D4595-150-13		Sealant Tape (13'...	6/26/13	2.0...	Ea		110		0 %	0.0000						20	0	MRP								6/26/...	6/26...
	MS20426AD3-4		RIVET	5/09/12	190...	Ea		110		0 %	0.0000						22	0	MRP								3/24/...	5/09...
	MS21059L08		Nut	2/14/12	43....	Ea		110		0 %	0.0000						23	0	MRP								3/24/...	2/14...
	MS21059L3K		Nutplate	5/09/12	93....	Ea		110		0 %	0.0000						24	0	MRP								3/24/...	5/09...
	MS21061L08		Nutplate	4/23/13	10....	Ea		110		0 %	0.0000						25	0	MRP								4/23/...	4/23...

W25 -011 012

4.0 WEIGHT AND BALANCE

The weight and balance for the D206-817-011 kit is as follows. These are net weights and include the parts removed.

Installation	Weight	LONGITUDINAL	
		Arm	Moment
D206-817-011 Screw-In Windshield Modification Kit	2.8 lb 1.3 kg	40 in 1.0 m	112 in-lb 1.3 m-kg

5.0 PARTS LIST

Qty -011	Part Number	Description
X	D206-817-011	SCREW-IN WINDSHIELD MODIFICATION KIT (MODIFIES BOTH LH & RH WINDSHIELDS)
1	D4541-3	BRACKET, LH
1	D4541-4	BRACKET, RH
1	D4541-5	BRACKET, LH
1	D4541-6	BRACKET, RH
1	D4541-7	BRACKET, LH
1	D4541-8	BRACKET, RH
2	D4542-3	RETAINER, INNER
2	D4542-5	RETAINER, INNER
2	D4542-7	RETAINER, INNER
1	D4543-1	RETAINER, LH OUTER (LOWER)
1	D4543-2	RETAINER, RH OUTER (LOWER)
1	D4543-3	RETAINER, LH OUTER (SIDE)
1	D4543-4	RETAINER, RH OUTER (SIDE)
1	D4543-5	RETAINER, LH OUTER (SIDE)
1	D4543-6	RETAINER, RH OUTER (SIDE)
1	D4544-1	RETAINER, CENTER
1	D4545-041	RETAINER, LH INNER (LOWER)
1	D4545-042	RETAINER, RH INNER (LOWER)
1	D4594-1	PLATE
1	D4595-150-25	SEALANT TAPE (25' LONG)
95	AN525-10R7	SCREW
112	MS20426AD3-4	RIVET
23	MS21059L08	NUTPLATE
56	MS21059L3K	NUTPLATE
10	MS21061L08	NUTPLATE
1	MS21075L08	NUTPLATE
22	MS27039-0810	SCREW
22	NAS1149DN832J	WASHER (OR AN960JD8)

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DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 1-613-632-3336 Fax: 1-613-632-4443
sales@dartaero.com

Sales Order Acknowledgment

Sales Order ID : **SO115615**
Customer Purchase Order ID : 0975
Page Number : 1 of 1
Prepared By : Nancy MacLeod

Change Nbr: 2
Change Date: 3/24/2014

Bill To : CARRO03
ARROW HELICOPTERS
PO BOX 1280 2931 AIRPORTWAY
REVELSTOKE, BC V0E 2S0
CANADA

Ship To :
AIRBUS HELICOPTERS
1100 GILMORE ROAD
FORT ERIE, ONTARIO L2A 5M9
CANADA

Order Date:	3/24/2014 1:24:44 PM	**FOB:**	Ex Works DART Aerospace
Partial Ship:	No	**Currency Type :**	USD
Buyer:	TONY KUTENBACH	**AR Terms:**	Net 30
Ship Via:	Purolator Ground	**Prepayment Terms:**	
Ship Acct #:	01 0972 131	**Ship To Phone:**	905 871 7772
Contact Name:	JOE KADWELL	**Email:**	joe.kadwell@eurocopter.ca

Line Nbr /	Item ID/ Name / Item Name / Line Comments	Req Date / Promise Date	Taxable Sales	CD	Req Qty	Unit Price / Unit of / Sale Tax Percent	Discount %	Discounted Unit Price	Extended Price
1	D350-600-242	4/7/2014	Yes	FN	1.0000	$13,590.0000 Each	15.00%	$11,551.5000	$11,551.50
	Spacepod™ Fwd Opening RH AS 350/AS 355	4/7/2014	0.00%			13.00%			

Line Item Total: $11,551.50

Total:	$11,551.50
Sales Tax:	$1,501.70
Sales Order Total:	$13,053.20

Special Instructions: DOCUMENTATION BY USB

Note: DART hereby offers for consideration of purchase the above items at the above stated pricing
Approved:_____

GST# 10127 2607 RT001

4.0 WEIGHT AND BALANCE

The weight and balance for the D206-817-011 kit is as follows. These are net weights and include the parts removed.

Installation	Weight	LONGITUDINAL	
		Arm	Moment
D206-817-011	2.8 lb	40 in	112 in-lb
Screw-In Windshield Modification Kit	1.3 kg	1.0 m	1.3 m-kg

5.0 PARTS LIST

Qty -011	Part Number	Description
X	**D206-817-011**	**SCREW-IN WINDSHIELD MODIFICATION KIT (MODIFIES BOTH LH & RH WINDSHIELDS)**
1	D4541-3	BRACKET, LH
1	D4541-4	BRACKET, RH
1	D4541-5	BRACKET, LH
1	D4541-6	BRACKET, RH
1	D4541-7	BRACKET, LH
1	D4541-8	BRACKET, RH
2	D4542-3	RETAINER, INNER
2	D4542-5	RETAINER, INNER
2	D4542-7	RETAINER, INNER
1	D4543-1	RETAINER, LH OUTER (LOWER)
1	D4543-2	RETAINER, RH OUTER (LOWER)
1	D4543-3	RETAINER, LH OUTER (SIDE)
1	D4543-4	RETAINER, RH OUTER (SIDE)
1	D4543-5	RETAINER, LH OUTER (SIDE)
1	D4543-6	RETAINER, RH OUTER (SIDE)
1	D4544-1	RETAINER, CENTER
1	D4545-041	RETAINER, LH INNER (LOWER)
1	D4545-042	RETAINER, RH INNER (LOWER)
1	D4594-1	PLATE
1	D4595-150-25	SEALANT TAPE (25' LONG)
95	AN525-10R7	SCREW
112	MS20426AD3-4	RIVET
23	MS21059L08	NUTPLATE
56	MS21059L3K	NUTPLATE
10	MS21061L08	NUTPLATE
1	MS21075L08	NUTPLATE
22	MS27039-0810	SCREW
22	NAS1149DN832J	WASHER (OR AN960JD8)

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DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D206-817 REV. D
AND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D206-817 REV.2
OR LATER APPROVED REVISION
REF. TCCA STC: SH12-3
REF. FAA STC: SR03091NY
REF. EASA STC: 10039042

1.0 PURPOSE

AT CHG 004 AND SUBSEQUENT, THE D206-817-011 SCREW-IN WINDSHIELD MODIFICATION KIT WILL NOW INCLUDE 2x D4595-150-13 SEALANT TAPE (13' LONG) IN LIEU OF 1x D4595-150-25 SEALANT TAPE (25' LONG) IN ORDER TO AVOID THE EXPIRATION OF UNUSED TAPE SHOULD ONLY ONE REPLACEMENT WINDSHIELD BE NECESSARY.

2.0 PARTS LIST

WAS:

QTY -011	Part Number	Description
X	D206-817-011	SCREW-IN WINDSHIELD MODIFICATION KIT (MODIFIES BOTH LH & RH WINDSHIELDS)
1	D4595-150-25	SEALANT TAPE (25' LONG)

IS:

QTY -011	Part Number	Description
X	D206-817-011	SCREW-IN WINDSHIELD MODIFICATION KIT (MODIFIES BOTH LH & RH WINDSHIELDS)
2	D4595-150-13	SEALANT TAPE (13' LONG)

3.0 INSTALLATION

INSTALL THE D4595-150-13 SEALANT TAPE IN THE SAME WAY AS THE D4595-150-25 SEALANT TAPE PER IIN-D206-817 REV. D OR LATER APPROVED REVISION.

4.0 WEIGHT AND BALANCE

THIS CHANGE HAS NO EFFECT ON THE WEIGHT AND BALANCE.

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION BRANCH
DAO # 01-O-01

APPROVED
BY: D. SHEPHERD (DE # 02)
DATE: 13.06.20
CERT. NO.: SH12-3
ISSUE NO.: 1

REV.	DESCRIPTION	BY	DATE
A	NEW ISSUE	OS	13.06.20

DESIGN	OS	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA
DRAWN	OS	
CHECKED	MO	DRAWING NO. DSI 9659 — REV. A — SHEET 1 OF 1
MFG. APPR.	N/A	
APPROVED	[illegible]	TITLE: SEALANT TAPE — SCALE: NTS
DE APPR.	[illegible]	
DATE	13.06.20	

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Item ID: D206-817-011
BOM Type: Production

Status	Item ID	Rev	Name	Start Date	antity	FJO	Mop	Daute	Seq	crap	ap	Quar	ommer	ind	NEC ID	Sortime	Offset	an Ty	1 Per	Orrch	to	Vore	Cde	Last	Add Date
	MS21061L3K		NUT PLATE	3/24/14	2.0...	Ea		110		0 %	0.0000					29	0	MRP						3/24/...	3/24...
	MS21075L08		ANCHOR NUT	2/14/12	1.0...	Ea		110		0 %	0.0000					26	0	MRP						4/23/...	2/14...
	MS27039-08-10		Screw	2/14/12	42....	Ea		110		0 %	0.0000					27	0	MRP						3/24/...	2/14...
	NAS1149DN832J		Washer	2/14/12	42....	Ea		110		0 %	0.0000					28	0	MRP						3/24/...	2/14...

Linda Lacelle

From: David Duval
Sent: March-24-14 11:25 AM
To: Linda Lacelle
Cc: Alan Stocker
Subject: DSI 9687 for D206-817-011 SIWK

I update D206-817-011 BOM

David Duval
Production Engineering Coordinator

Linda Lacelle

From: Alan Stocker
Sent: March-21-14 4:05 PM
To: David Duval; Linda Lacelle; Melanie Fauteux
Cc: Mike Petsche; David Shepherd; Kim Johnston; Marc Bellavance
Subject: SIWK

Please note that I have sent David Duval new DXF's for D4542. New copies of D4541 and D4542 have been placed in the prelim folder.

Please note that for D4541 we have had to create a -1 and -1F and -2 and -2F as these parts are no longer being bent of D4545.

Please contact me if you have questions

Alan

Linda Lacelle

From: Alan Stocker
Sent: March-21-14 2:35 PM
To: Linda Lacelle; David Duval; Melanie Fauteux
Cc: Mike Petsche
Subject: SIWK

Good Afternoon,

David S has decided he wants the holes removed from D4542-1 & -2 . The customer will match drill them on instl. I wil have to update the DXF's and issue another prelim.

Alan

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D206-817 REV. D
& INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D206-817 REV. 2
REF. TCCA STC SH12-3
REF. FAA STC SR03091NY
REF. EASA STC 10039042

1.0 PURPOSE

THE PURPOSE OF THIS DART SERVICE INSTRUCTION (DSI) IS TO FACILIATE INSTALLATION OF THE RETAINERS ON THE LOWER PORTION OF THE WINDSHIELD, FOR D206-817-011 KITS AT CHG 005 OR LATER, BY REPLACING THE RIGID D4545-041/-042 RETAINER ASSEMBLIES WITH SEPARATE BRACKETS AND RETAINERS THAT ARE ASSEMBLED BY THE INSTALLER AND ALLOW FOR EASIER ADJUSTMENT.

2.0 PARTS LIST

(IS)

QTY -011	PART NUMBER	DESCRIPTION	
X	**D206-817-011**	**SCREW IN WINDSHIELD MODIFICATION KIT (MODIFIES BOTH LH & RH WINDSHIELDS)**	
1	D4541-1	BRACKET	
1	D4541-2	BRACKET	
1	D4542-1	RETAINER	
1	D4542-2	RETAINER	
190	MS20426AD3-4	RIVET	
43	MS21059L08	NUTPLATE	
93	MS21059L3K	NUTPLATE	
2	MS21061L3K	NUTPLATE	(ADDED)
42	MS27039-0810	SCREW	
42	NAS1149DN832J	WASHER	

(WAS)

QTY -011	PART NUMBER	DESCRIPTION
X	**D206-817-011**	**SCREW IN WINDSHIELD MODIFICATION KIT (MODIFIES BOTH LH & RH WINDSHIELDS)**
1	D4545-041	RETAINER, LH INNER (LOWER)
1	D4545-042	RETAINER, RH INNER (LOWER)
112	MS20426AD3-4	RIVET
23	MS21059L08	NUTPLATE
56	MS21059L3K	NUTPLATE
22	MS27039-0810	SCREW
22	NAS1149DN832J	WASHER

REFERENCE ONLY

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION BRANCH
DAO # 01-O-01

APPROVED

BY: _____
D. SHEPHERD (DE # 02)

DATE: 14.03.18
CERT. NO.: SH12-3
ISSUE NO.: 1

REV.	DESCRIPTION	BY	DATE
A	NEW ISSUE	AJS	14.03.18

DESIGN	AJS	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9687	SHEET 1 OF 4
APPROVED		TITLE	SCALE
DE APPR.		RETAINER UPGRADE	NTS
DATE	14.03.18		

REFERENCE ONLY

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Linda Lacelle

From: David Shepherd
Sent: March-20-14 7:54 PM
To: Alan Stocker; Marc Bellavance; Mike Petsche
Cc: Chris Provencal; Linda Lacelle; Peggy McDonald
Subject: SIWK Drawing Updates
Attachments: SKMBT_C45414032016480.pdf

SIWK

Alan/Marc/Mike,

Went thru the DSI today and realized that there were some inconsistencies. In particular, I believe we should be bending D4541-1/-2, D4542-1 should not have holes, and D4542-2 is no longer required. Recommend double checking with Chris.

Linda/Peggy,

Just FYI ... I've been through the SIWK drawing updates but there is work still to be done. In particular, D4541-1/-2 may need to be bent and D4542-1 may need be re-made without holes for consistency with the other D4541/D4542 parts we put in the kits.

Regards,
David

Linda Lacelle

From: Alan Stocker
Sent: March-18-14 3:36 PM
To: Linda Lacelle; David Duval; Mike Petsche; Marc Bellavance
Subject: SIKW

Please note that:

D4541 PE1
D4542 PE1
D4594 PB1

Are now available in the prelim folder, DXF's have already been sent.

Alan

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D206-817 REV. D
& INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D206-817 REV. 2
REF. TCCA STC SH12-3
REF. FAA STC SR03091NY
REF. EASA STC 10039042

1.0 PURPOSE

THE PURPOSE OF THIS DART SERVICE INSTRUCTION (DSI) IS TO FACILIATE INSTALLATION OF THE RETAINERS ON THE LOWER PORTION OF THE WINDSHIELD, FOR D206-817-011 KITS AT CHG 004 OR EARLIER. THIS WILL BE DONE BY REPLACING THE RIGID D4545-041/-042 RETAINER ASSEMBLIES WITH SEPARATE BRACKETS AND RETAINERS THAT ARE ASSEMBLED BY THE INSTALLER AND ALLOW FOR EASIER ADJUSTMENT. THIS IS BEING DONE BY MODIFYING THE FOLLOWING:

2.0 PARTS LIST

(IS)

QTY -011	PART NUMBER	DESCRIPTION	
X	D206-817-011	SCREW IN WINDSHIELD (MODIFIES BOTH LH &	
1	D4541-1	BRACKET	
1	D4541-2	BRACKET	
1	D4542-1	RETAINER	
1	D4542-2	RETAINER	
190	MS20426AD3-4	RIVET	
43	MS21059L08	NUTPLATE	
93	MS21059L3K	NUTPLATE	
2	MS21061L3K	NUTPLATE	(ADDED)
42	MS27039-0810	SCREW	
42	NAS1149DN832J	WASHER	

6 kits SOLD

D4541-1 +2
41-2 each +2
42-1 +2
42-2 +2

D4543-1 +2
-2 +2
D4541-7 +2
-8 +2
D4542-5 +2
D4594-1 +2

(WAS)

QTY -011	PART NUMBER	DESCRIPTION
X	D206-817-011	SCREW IN WINDSHIELD MODIFICATION KIT (MODIFIES BOTH LH & RH WINDSHIELDS)
1	D4545-041	RETAINER, LH INNER (LOWER)
1	D4545-042	RETAINER, RH INNER (LOWER)
112	MS20426AD3-4	RIVET
23	MS21059L08	NUTPLATE
56	MS21059L3K	NUTPLATE
22	MS27039-0810	SCREW
22	NAS1149DN832J	WASHER

REFERENCE ONLY

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: _____
D. SHEPHERD (DE # 02)

DATE: 14.03.18
CERT. NO.: SH12-3
ISSUE NO.: 1

REV.	DESCRIPTION	BY	DATE
A	NEW ISSUE	AJS	14.03.18

DESIGN	AJS	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA
DRAWN	AJS	
CHECKED		DRAWING NO. REV. A
MFG. APPR.		DSI 9687 SHEET 1 OF 5
APPROVED		TITLE SCALE
DE APPR.		RETAINER UPGRADE NTS
DATE	14.03.18	

REFERENCE ONLY

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Linda Lacelle

From: Marc Bellavance
Sent: March-17-14 12:27 PM
To: Linda Lacelle
Cc: Sian Willems
Subject: FW: SIKW new DXF's
Attachments: D4541-1-REVE.dxf; D4541-2-REVE.dxf; D4541-3F-REVE.dxf; D4541-5F-REVE.dxf; D4541-7F-REVE.dxf; D4542-5-REVE.dxf; D4594-1F-REVB.dxf

Hey Linda,

FYI since you have 2 kits that are to go out the door soon...

A few drawings are being revised and a DSI will be created to amend the D206-817-011 Kit. We're aiming at completing this by end of week... Fingers crossed...

Marc

D4545.041
042

From: Alan Stocker
Sent: March-17-14 12:24 PM
To: David Duval
Cc: Mike Petsche; Marc Bellavance
Subject: SIKW new DXF's

Tks

Alan

D4541-1 No sth
D4541-2 No sth
D4541.5 No sth

Linda Lacelle

From: Jean-Luc Menard
Sent: March-17-14 8:29 PM
To: Linda Lacelle; David Duval
Cc: Marc Bellavance
Subject: RE: SIKW new DXF's

All parts have been programed.
JL

From: Linda Lacelle
Sent: March-17-14 12:37 PM
To: David Duval; Jean-Luc Menard
Cc: Marc Bellavance
Subject: FW: SIKW new DXF's

Can you pls let me know when routing cards and dxf's are done...
Thx
LL

From: Marc Bellavance
Sent: March-17-14 12:27 PM
To: Linda Lacelle
Cc: Sian Willems
Subject: FW: SIKW new DXF's

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